

RUST-OLEUM®

CONCRETE SAVER® 8000 COVE BASE

DESCRIPTION AND USES

Rust-Oleum® Concrete Saver® 8000 Cove Base is a heavy-duty cove base, designed to provide a slightly curved or radius transition from the floor to the wall, making a more attractive and easily cleaned surface. 8000 Cove Base is formulated the same as the material for the floor. This data sheet is written with the assumption that products and instructions for the Concrete Saver System are already on hand.

8000 Cove Base is suitable for industrial manufacturing, secondary containment, machine shops, warehouses and other heavy-duty environments.

This Cove Base product is typically installed by factory trained contractors. Be sure you are fully aware of all application procedures and have all the required equipment available prior to beginning the installation of this product.

8000 Cove Base is available in two standard colors. Custom colors are available upon request. Refer to the Rust-Oleum color chart.

PRODUCTS

SKU	DESCRIPTION (40 Linear Ft. Kit)
235888	Dunes Tan
235892	Light Gray
235898	Custom

NOTE: 8000 Cove Base is packaged in a 5-Gallon kit: 35-40 Linear Feet (4" height at 3/16" with 1" radius).

EQUIPMENT AND SUPPLIES NEEDED

- Chalk line marker
- Electric drill motor with Jiffler mixing attachment
- Bucket mixer or dual paddle electric drill mixer
- 3"x12" steel finishing trowel
- Coving trowel
- Type L or J cove strip
- Screws, nails, hot melt glue or contact adhesive
- Brushes (for applying primer)
- Duct tape
- IPA, xylene

PRODUCT APPLICATION

USE OF COVE STRIP

A 1/8" - 1/4" J or L strip may be used. J or L strips are normally used in termination of sheet goods (linoleum, etc.). Snap a chalk line at the desired cove height.

PRODUCT APPLICATION (cont.)

USE OF COVE STRIP (cont.)

The strip fastening procedure will vary, depending on material construction of the wall. If the wall is plaster or FRP board, secure the cove strip with screws into the wall studs. Hot melt glue or contact adhesive may be used instead on FRP board. If the wall is plywood or concrete, choices are nails, power fasteners, hot melt glue or contact cement.

PRIMING

After the termination strips have been securely fastened, the wall may be masked above the strip for neatness. Apply a primer coat of epoxy (any 2-part, high-solids epoxy can be used, including residual epoxy from the kit.) according to product instructions. Brush and/or roll a tack coat of primer, repeating as necessary on wallboard, plywood, FRP or porous concrete. Do not apply more primer than can be covered in 30 minutes. The cove base must be applied into the primer while it is wet.

MIXING EQUIPMENT

Use a 5-gallon bucket mixer that rotates the pail and has a side and bottom scraping attachment. Can also be mixed using a dual paddle electric drill mixer.

IMPORTANT: Hand mixing will produce inconsistent results and is not an approved method.

MIXING

The pre-measured kit is mixed in a 5-gallon pail using the bucket mixer or dual paddle mixer. Mix the entire pre-measured contents of both part A (resin) and part B (activator) in a separate container. After part A and Part B have been properly blended, the premeasured sand/aggregate blend can be slowly added while mixing. Do not pour entire contents of aggregate blend all at once into the epoxy. This can cause clumping.

APPLICATION

Apply only when air and floor temperatures are between 65-90°F. The base horizontal transition is performed by placing duct tape 2" away from the wall. Place an appropriate amount of mixed material on the floor parallel to the cove strip. Using a steel finishing trowel, push the material up onto the wall to the termination strip at a thickness of 1/8" - 1/4". Pull the material out onto the floor to the edge of the wet primed surface.

RUST-OLEUM®**CONCRETE SAVER®
8000 COVE BASE****PRODUCT APPLICATION (cont.)****APPLICATION (cont.)**

Using a coving trowel of the desired height and a radius (1-1½" is standard), first make a closing pass (10° angle). Then make a second pass with the same trowel (3-5°) to complete the basic cove strip. Finish by feathering the horizontal material down and bring the flooring material up to it. Application video is available upon request.

NOTE: Applying a small amount of IPA or Xylene to the coving trowel during the finishing passes will help to smooth and close the coving material.

FINISHING

The 8000 Cove Base will need to be sealed or glaze coated, following normal Concrete Saver application procedures. This will provide a smooth surface which will help prevent accumulation of dust and debris during facility operation.

CLEAN UP

Equipment can be cleaned with Xylene, IPA or Acetone. If the material has hardened on equipment, it should be soaked overnight in methylene chloride.

CORROSION/CHEMICAL RESISTANCE

8000 Cove Base is resistant to a wide range of chemicals. For more detailed chemical resistance information, refer to the Heavy-Duty Concrete Flooring Solutions Guide.

SAFETY INFORMATION

8000 Cove Base contains amine curing agents. Avoid skin contact. In case of eye contact or ingestion, contact a physician immediately. Wear proper personal protective equipment. 8000 Cove Base is intended for industrial use only. This product should not be used by untrained or non-professional personnel.

SAFETY DATA SHEETS

The Safety Data Sheets can be found at www.rustoleum.com. It is strongly recommended that the Safety Data Sheets be read by all persons handling 8000 Cove Base.

If there are any questions on the use of this product, please consult our technical service department.

		TECHNICAL DATA	CS-89
		CONCRETE SAVER® 8000 COVE BASE	

PHYSICAL PROPERTIES

		8000 COVE BASE
Resin Type		Polyamine Converted Epoxy
Pigment Type		Varies depending on color
Weight*	Per Gallon	9.1-9.2 lbs.
	Per Liter	1.09-1.10 kg
Solids*	By Weight	100%
	By Volume	100%
Volatile Organic Compounds*		<50 g/l (0.42 lbs./gal.)
Practical Coverage Per Kit		35-40 linear feet (4" height at 3/16" with 1" radius)
Mixing Ratio		2.3:1 base to activator by volume
Induction Period		None
Pot Life @ 70-80°F (21-27°C) & 50% Relative Humidity		20-25 minutes
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Light Use	12-24 hours
	Full Use	24-48 hours
	Full Cure**	4-5 days
Shelf Life		5 years
Flash Point		200°F (93°C)
Safety Information		SEE THE PRODUCT SAFETY DATA SHEET (SDS) AND LABEL WARNINGS FOR ADDITIONAL SAFETY INFORMATION.

Calculated values are shown and may vary slightly from the actual manufactured material.

*Activated material

** Coating achieves its full physical and chemical resistant properties.

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Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, Illinois 60061

Phone: 877-385-8155
www.rustoleum.com/industrial

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